

I Claim:

1. A method for the manufacture of decorative molding/casing comprising:

- 5 (a) selecting a frame having edges and a rear surface and then cutting grooves in the frame for creation of a front face section;
- (b) creating a longitudinal groove in the rear surface to establish a pair of support sections and a first interior surface;
- 10 (c) cutting any desired artistic design cutouts through the front face section for establishing at least one opening through the first interior surface and into the longitudinal groove;
- 15 (d) positioning a colored filler material having a colored surface within the longitudinal groove whereby the colored surface is proximate to the first interior surface; and
- 20 (e) securing the filler material within the longitudinal groove whereby the colored surface is visible through the cutouts traversing the front face section to highlight or accent the cutouts and the decorative molding/casing.

2. The decorative molding/casing of claim 1, wherein the grooves are positioned proximate to the edges of the frame.

25 3. The decorative molding/casing of claim 1, wherein the support sections are substantially symmetrical.

4. The decorative molding/casing of claim 1, wherein the front face section is substantially flat.

30 5. The decorative molding/casing of claim 1, wherein a plurality of cutouts are placed through the front face section.

6. The decorative molding/casing of claim 1, the securing of the colored filler material

comprising the step of adhesively attaching the colored filler material to the first interior surface.

7. The decorative molding/casing of claim 1, the securing of the colored filler material comprising affixing the colored filler material to the first interior surface with nails.

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8. A method for the manufacture of decorative molding/casing comprising:

(a) selecting a frame having an exterior surface and a rear surface;

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(b) cutting any desired artistic design cutouts through the exterior surface and the rear surface for establishing at least one opening through the frame;

(c) positioning a filler material having a colored surface proximate to the rear surface whereby the colored surface is proximate to the rear surface; and

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(d) securing the filler material to the rear surface whereby the colored surface is visible through the cutouts traversing the exterior surface to highlight or accent the selected artistic design cutouts and the decorative molding/casing.

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9. A decorative molding/casing comprising:

(a) a frame having an exterior surface, a rear surface, and at least one cutout traversing the exterior surface and the rear surface; and

(b) a filler material having a colored surface secured to said rear surface said colored surface positioned proximate to said cutout and to said exterior surface whereby the colored surface is visible through the cutout to highlight or accent the cutout and the decorative molding/casing.

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10. The decorative molding/casing according to claim 9 said frame further comprising:

a longitudinal groove in the rear surface, said longitudinal groove defining a pair of support sections, said cutouts traversing said exterior surface into said longitudinal groove.

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11. The decorative molding/casing according to claim 10, wherein said filler material is positioned in said longitudinal groove.

5 12. The decorative molding/casing according to claim 11, said exterior surface comprising at least one channel, an edge, and a front face section.

13. The decorative molding/casing according to claim 12, wherein said channel is positioned proximate to said edge of said exterior surface.

10 14. The decorative molding/casing according to claim 13, wherein said support sections are substantially symmetrical.

15 15. The decorative molding/casing according to claim 14, wherein said filler is in flush alignment with said support sections.

16. The decorative molding/casing according to claim 14, wherein said filler material is recessed with respect to said support sections.

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